

DAIKI TIG-400A

- Reduced cost and size thanks to latest soft-switching technology
- Pulse TIG function and all pulse parameters can be adjustable
- Intelligent mind (MCU) for precise arc control and safe use
- All parameters adjustable and memory for user-friendly
- Safety protection: over-heat/over-current/over-voltage
- VRD function available for MMA welding method



Parameter	Unit	TIG-400A
Rated Primary Voltage	V	415 ±15%
Power Source Frequency	Hz	50 /60
Rated Input Power TIG / MMA	KW	13 / 16.5
Rated Input Power	A	23 / 28
Duty Cycle (40C 10min) TIG / MMA	60%	20-400A
Duty Cycle (40C 10min) TIG / MMA	100%	20-330A
No-Load Voltage	V	60-80
Start/Weld/Crater Current Range	A	20 ~ 400
Factor duty	%	5-95
Power factor	∅	0.93
Pulse Frequency	Hz	1 - 200
No-Load loss	W	50
Net Weight	Kg	23
Overall Dimensions	mm	500 x 210 x 400
Protection Class	Lv	IP21
Insulation Class	Lv	F
Cooling	C	AF