

HYUNDAI CRAWLER EXCAVATOR R250LC-3



Standard Equipment

- ISO standard size cab
- All-weather steel cab with all-around visibility
- Safety glass windows
- Wide windshield wiper
- Sliding fold-in front window
- Sliding side window (LH)
- Lockable door
- Computer Aided Power Optimization (CAPO) system
- Mode selection system
- Auto deceleration system
- Auto warm up system
- Auto overheat prevention system
- Power boost system

- Adjustable suspension seat with seat belt
- Heater (4800 kcal/hr/19050 BTU/hr), defroster
- Removable clean out screen for radiator
- Centralized monitoring
- LCD type tachometer
- Engine coolant temperature gauge
- Engine oil pressure light
- Air-cleaner clogging light
- Charging light
- Engine overheat light
- Fuel meter and light
- Mechanical type hourmeter
- Illuminator lights

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Optional Equipment

- AM/ FM radio and cassette
- Air conditioner (4300 kcal/hr, 1760BTU/hr)
- Sun visor for cabin inside
- Fuel filler pump (36 l /min, 9.5 USgpm)
- Rotary beacon
- Safety lock valve for boom cylinder
- Safety lock valve for adjust boom cylinder
- Safety lock valve for arm cylinder
- Single acting breaker piping kit
- Double acting piping kit
- Quick coupler piping kit
- Accumulator, work equipment lowering
- Starting Aid, cold weather

- Mass boom (5.3 m, 17' 5")
- Various optional Arms
- Super short arm (2.10m, 6'11")
- Short arm (2.50m, 8' 2")
- Long arm (3.60m, 10' 0")
- Various optional Buckets (PCSA heaped)
- Standard bucket (1.08m³, 1.41 yd³)
- Narrow bucket (0.79m³, 1.03yd³)
- Narrow bucket (1.03m³, 1.35yd³)
- Light duty bucket (1.27m³, 1.66 yd³)
- Light duty bucket (1.38m³, 1.80 yd³)
- Light duty bucket (1.50m³, 1.96 yd³)
- Rock bucket (1.03m³, 1.35yd³)

- Bucket quick coupler kit
- Cabin sun roof guard
- Anti-vandalism kit
- Track shoes
- Triple grousers shoe (700mm, 27.6")
- Triple grousers shoe (800mm, 31.5")
- Side cowl
- Louver type side door

Standard and optional equipment may vary. Consult your Hyundai dealer for more information.
The machine shown may vary according to territorial specification.

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2000.8 rev1

Global Leader-HHI
VISION2010

Delux

250LC-3
250NLC-3
250LC-3 High-Chassis

CRAWLER EXCAVATOR

Cummins B5.9-C Engine	120kW/161HP
Operating weight	
ROBEX 250LC-3	24,300kg (53,600lb)
ROBEX 250NLC-3	24,000kg (52,900lb)
ROBEX 250LC-3 High Chassis	28,700kg (63,270lb)
Bucket capacity, PCSA	0.79~1.50m ³ (1.03~1.96yd ³)
Reach at ground level	10,220mm (33'6")
Digging depth	7,000mm (23'0")
Travel speed (low/high)	3.4~5.3km/h (2.1~3.3mph)



HYUNDAI
HEAVY INDUSTRIES CO., LTD.

The R250 Series are the result of years of manufacturing experience, customer input and good, time honored know-how. Your new Hyundai machine has been built with a single goal in mind; to provide you with greater productivity, reliability and the best working environment possible.

The R250 Series from Hyundai!
It's here to work. It's here to stay.



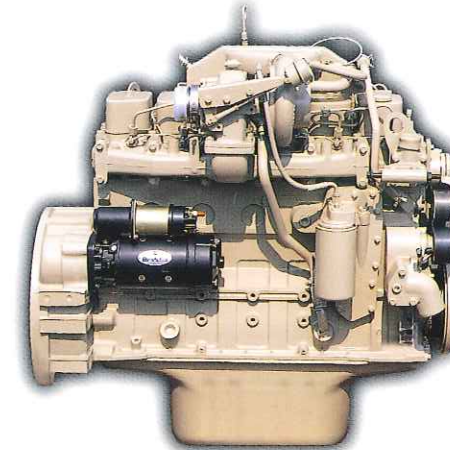
The six cylinders turbo-charged, aftercooled engine is built for power, reliability, economy, and low emissions.

Simple Design

The Cummins B5.9-C engine has been designed with 40% fewer parts than the competition. That means there's less that can go wrong when you need it most. It also means fewer parts to inventory. Repairs are simplified because no special tools are needed for maintenance. The weight of machine is reduced without sacrificing strength.

Compact Engine Size

The compact size of the engine makes it easier to service than other engines. The low engine height allows easy access for maintenance due to a side-mounted, gear-driven camshaft.



Reliability You Can Depend On

The engine is built from a cast iron, skirted block with main bearing support between each cylinder. This combination provides maximum strength, rigidity, and crankshaft support. Special liquid cooling results in uniform temperature distribution.

Direct injection is featured in the engine for fuel economy. For longer element service intervals, you find a mechanical all-speed governor, forced lubrication with a full-flow filter, and a double dry type air cleaner.

A dust indicator and automatic dust evacuator have been added to simplify maintenance.

Comfortable Operation

Cluster (Instrument Panel)

Since the current operating mode is indicated with a light on the cluster, the operator can select the machine condition that is optimum for the particular job site or task. The cluster is provided so that the operator is immediately notified by the indicator light and gauge of any abnormality on the machine. Thus, trouble may be prevented and he can concentrate on the operation.

Monitor Character Display

Information about machine performance as monitored by the CPU controller can be displayed on the cluster operator selects a display mode.



Suspension Seat

The deluxe suspension seat is adjustable and provides the operator with the most comfortable feeling.

Sliding Console Box

Left hand and right hand console boxes can be moved forward or backward with the seat or individually by the stroke of 160mm (6.3")

Simple Control Air Conditioning

The intuitive, rotary controls allow immediate adjustment to your cab environment.



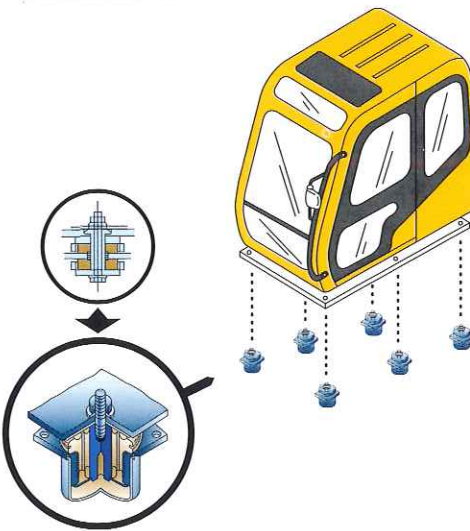
Air Vent Control System

Deluxe air vents are located in nine places throughout the cab. It is possible to adjust the air direction and air flow to best suit your needs.

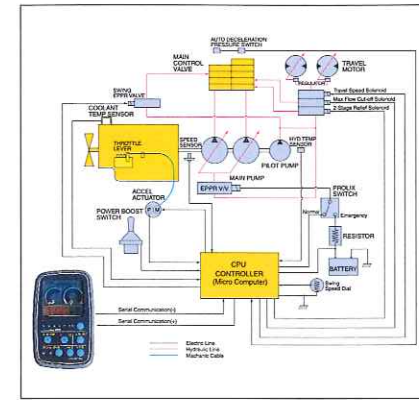


Minimization of Shock and Vibration

The application of Viscous Mounting to the cabin support provides the operator with a much improved ride. The operator work efficiency will increase as the shock and noise level in the cabin decreases.



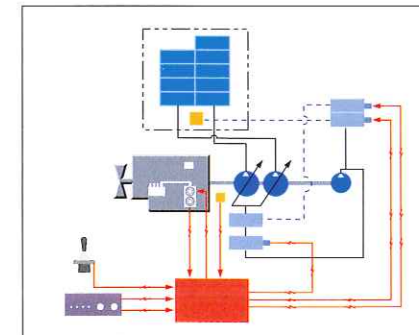
New CAPO System



The new CAPO (Computer Aided Power Optimization) system maintains engine and mutual pump power at optimum levels. Mode selections are designed for various work loads and maintaining **high performance while reducing fuel consumption.** Features such as auto deceleration and power boost are included in the system. The system monitors engine speed, coolant temperature, and hydraulic oil temperature. Contained within the system are self-diagnostic capabilities which are displayed by error codes on the cluster.

Power Boost System

When the power boost system is activated, digging power increases about 10%. It is especially useful when extra power is temporarily needed, for instance, when digging hard earth and rock, or if the bucket teeth are stopped by a stubborn tree root.



Automatic Warm-up

After the engine is started, if the engine coolant temperature is low, the controller for the mode selection system raises the engine speed and increases the coolant flow rate automatically to begin warm up immediately.



H Mode



The H-mode is designed for heavy duty digging operation. This mode provides the engine with full power to dig through tough conditions while maintaining fast cycle times.

S Mode



The S-mode is for general digging and loading operations and combines fast cycle times.

L Mode



The L-mode is suitable for light duty operations, such as lifting and leveling.

F Mode



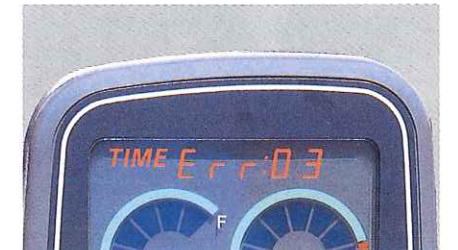
The F-mode is designed for precise and fine operations such as pipe laying and finishing work.

Automatic Engine Overheat Prevention

If the engine coolant water temperature gets too high, the controller for the mode selection system lowers the engine speed and reduces and cools the engine.

Durable CPU Controller

The CPU controller contains a protective circuit to guard and comply with EMC directive 89/336/EEC.



The CPU controller diagnoses problems in the CAPO system caused by electric and hydraulic part malfunction and displays them on the LCD monitor of the cluster through error codes. This controller has the capacity to identify 42 distinct types of errors. As the information from this device, such as engine rpm, main pump delivery pressure, battery voltage, hyd. temp and the state of all types of electric switches, provides the operator with much more exact state of machine than ever, it is much easier to trouble shoot.

Anti Restart System

The new system protects the starter from restarting during engine operation, even if the operator accidentally turns the start key again.

Semi-long Joystick Lever



Ergonomic lever grip applied to joystick gives an operator smooth and comfortable feel. And the longer grip makes the control of the joystick much better precise.



Advanced Hydraulic System

Total Horsepower Control System

Two stage displacement axial piston pumps enable productivity to be maximized with the effective utilization of total engine output. Either pump can use the majority of engine power during operation.

Negative Control System

In neutral position

Pump flow is reduced to a minimum to eliminate power loss.

In operation

Maximum pump flow is delivered to the actuator to increase the speed. With movement of the control lever, pump flow is automatically adjusted and the actuator speed can be proportionally controlled. This proportional pump flow provides precise control and energy conservation.

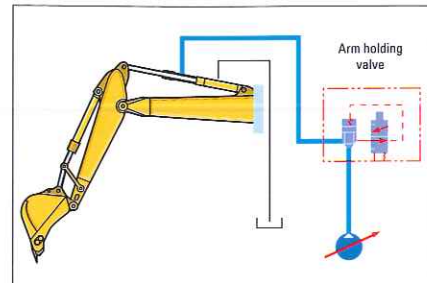
Flow Summation System

The internal flow summation system utilizes the second boom spool and the second arm spool to sum up the flow of the two pumps with the individual operation of the arm or the boom, efficiently, thereby reducing the operation cycle time to bring forth higher productivity.

Boom Holding System

The Pilot check valve in the main control valve prevents the boom dropping over extended period in neutral position.

Arm Holding System



The pilot check valve in the main control valve prevents the arm dropping over extended period in neutral position.

Arm Cylinder Regeneration System

Arm regeneration valve provides smooth arm-in operation without cabbitation.

Anti-Rotation Valve

The anti-rotation valve is installed in the swing motor to make swing start and stop shockless.

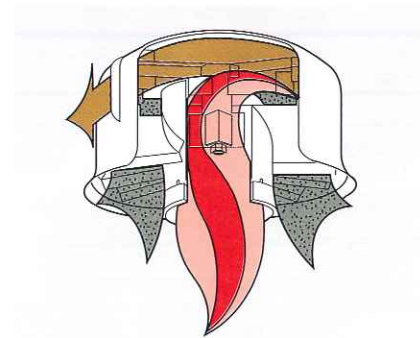
Arm-in Half Flow System

Arm-in half flow system is applied for fine control work. This function is selected by toggle switch.

Auto Deceleration System

When remote-control valve is in neutral position more than 4 seconds, CPU controller controls governor motor to reduce engine speed to 1200rpm, thus lessen fuel consumption and noise level.

Pre-cleaner



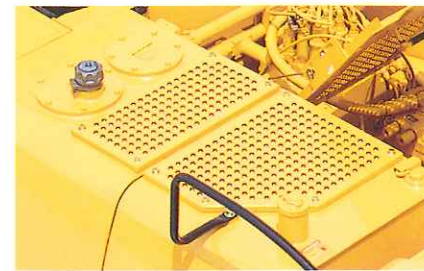
This pre-cleaner makes the life of air cleaner elements and engine longer.

Sealed and Adjustable Bucket Linkage



Sealed and adjustable bucket linkage provides less wear of pins and bushes as well as silent operation.

Non-slip Shield



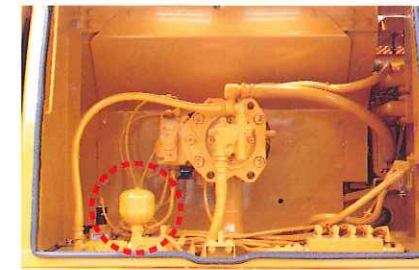
For safety, non-slip shields are installed on the upper structure.

Track Rail Guide



Durable track rail guides keep track links in place.

Work Equipment Lowering Device



For lowering work equipment on the ground when engine stops, accumulator can be installed as an option.

Centralized Electric Junction



CPU, relays and fuse box, etc. are centralized in a separate compartment for easy service.

Easy Radiator Cleaning



The hydraulic oil cooler tilts out, so cleaning the oil cooler and radiator is easy.



Full open doors and simple key system provide easy service. Handrail and foot steps are applied for safety.



Engine

Model Cummins B5.9-C
Type Watercooled, 4 cycle Diesel,
6-Cylinders in-line, direct injection, turbocharged,
aftercooled and low emission

Rated flywheel horse power

SAE J1349 (gross) 174 HP (130 kW) at 2200rpm
(net) 161 HP (120 kW) at 2200rpm
DIN 6271/1 (gross) 176 PS (130 kW) at 2200rpm
6271/1 (net) 163 PS (120 kW) at 2200rpm

Max. torque 81.6kgf/m(590lbf/ft) at 1500rpm
Bore x stroke 102 × 120mm(4.02" × 4.72")
Piston displacement 5,880cc (359in³)
Batteries 2 × 12V × 160 AH
Starting motor 24V
Alternator 50Amp



Hydraulic system

Main pump

Type Two variable displacement piston pumps
Max. flow 2 × 230 l/min (60.8 US gpm/50.6 UK gpm)
Sub-pump for pilot circuit Gear pump
Cross-sensing and fuel saving pump system

Hydraulic motors

Travel Two speed axial piston motor
with brake valve and parking brake
Swing Axial piston motor with automatic brake

Relief valve setting

Implement circuits 320 kgf/cm² (4550 psi)
Travel 350 kgf/cm² (4980 psi)
Power boost (boom, arm, bucket) 350 kgf/cm² (4980 psi)
Swing circuit 240 kgf/cm² (3410 psi)
Pilot circuit 40 kgf/cm² (570 psi)
Service valve Installed

Hydraulic cylinders

No. of cylinder-bore × rod × stroke
Boom : 2 - 140 × 95 × 1345mm (5.5" × 3.7" × 52.9")
Arm : 1 - 145 × 105 × 1750mm (5.7" × 4.1" × 68.9")
Bucket : 1 - 135 × 90 × 1185mm (5.3" × 3.5" × 46.7")
Adjust(2pcs) : 1 - 170 × 110 × 1050mm (6.7" × 4.3" × 41.3")



Drives & Brakes

Drive method Full hydrostatic type
Drive motor Axial piston motor, in-shoe design
Reduction system Planetary reduction gear

Max. drawbar pull R250LC-3 / R250NLC-3 22,970 kgf (50,640 lbf)
R250LC-3 High chassis 25,500 kgf (56,220 lbf)

Max. travel speed(high) R250LC-3/ R250NLC-3 5.3 km/hr (3.3 mph)
R250LC-3 High chassis 4.3 km/hr (2.7 mph)
(low) R250LC-3/ R250NLC-3 3.4 km/hr (2.1 mph)
R250LC-3 High chassis 2.7 km/hr (1.7 mph)

Gradeability 35° (70%)
Parking brake Wet, multi disc



Controls

Pilot pressure operated joysticks and pedals with detachable lever
provide easy and fatigueless operation.

Pilot control Two joysticks with one safety lever
(LH): Swing and arm, (RH): Boom and bucket (ISO pattern)
Traveling and steering Two levers with pedals
Engine throttle Electric, push button type
Lights Two lights mounted on the boom
one below the cab, one under the battery box



Swing system

Swing motor Axial piston motor
Swing reduction Planetary gear reduction
Swing bearing lubrication Grease-bathed
Swing brake Wet, multi-disc
Swing speed 12.6 rpm



Coolant & Lubricant capacity

	liter	US gal	UK gal
Fuel tank	340.0	89.8	74.8
Engine coolant	35.0	9.2	7.7
Engine oil	24.0	6.3	5.3
Swing device	11.0	2.9	2.4
Final drive(each)	5.4	1.4	1.2
Hydraulic system(including tank)	340.0	89.8	74.8
Hydraulic tank	240.0	63.4	52.8



Undercarriage

X-leg type center frame is integrally welded with reinforced
box-section track frames. The design includes lubricated rollers,
idlers, track adjusters with shock absorbing spring, sprockets and
track-type tractor shoes with triple grouser shoes.

Center frame X-leg type
Track frame Pentagonal box type
No. of shoes on each side R250LC-3/ R250NLC-3 51
No. of carrier roller on each side 2
No. of track roller on each side R250LC-3/ R250NLC-3 10
No. of rail guides on each side R250LC-3/ R250NLC-3 2



Operating weight (approximate)

Operating weight, including 5.85m (19'2") one-piece boom, 3.05m
(10'0") arm, PCSA heaped 1.08m³ (1.41yd³) backhoe bucket,
lubricant, coolant, full fuel tank, hydraulic tank and the standard
equipment.

Major component weight

Upperstructure 5,400kg (11,900 lb)
Counterweight 4,100kg (9,040 lb)
Boom (with arm cylinder) 5.85m(19'2")boom.....2280kg (5030 lb)
5.30m(17'5")boom.....2170kg (4780 lb)
Hydraulic Adjust boom (with arm cylinder).....2980kg (6570 lb)

Operating weight

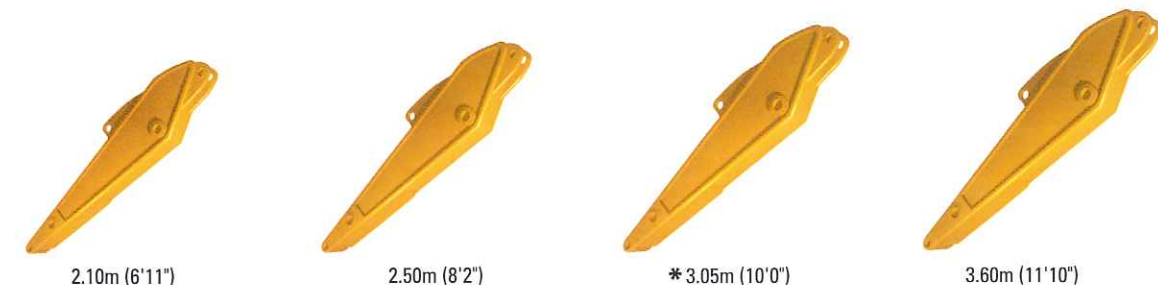
Shoes (Triple grouser)	Operating weight	Ground pressure
*600mm (24")	R250LC-3 24300kg (53600lb)	0.49kgf/cm² (6.97psi)
	R250NLC-3 24200kg (53350lb)	0.49kgf/cm² (6.97psi)
700mm (28")	R250LC-3 24600kg (54230lb)	0.43kgf/cm² (6.12psi)
	R250LC-3 Highchassis 28700kg (63270lb)	0.47kgf/cm² (6.68psi)
800mm (32")	R250LC-3 24900kg (54900lb)	0.38kgf/cm² (5.40psi)
	R250LC-3 Highchassis 29000kg (63930lb)	0.42kgf/cm² (5.97psi)
900mm (36")	R250LC-3 25200kg (55560lb)	0.34kgf/cm² (4.84psi)
710mm(28") (Double Grouser)	R250LC-3 Highchassis 28900kg (63710lb)	0.47kgf/cm² (6.68psi)

* : Standard Equipment

Backhoe attachments



Arm



Digging force

Arm	Length	2.1m (6'11")	2.50m (8'2")	* 3.05m (10'0")	3.60m (11'10")	Remark
	Weight	1320kg (2910lb)	1300kg (2870lb)	1480kg (3260lb)	1550kg (3420lb)	
Bucket digging force	SAE, JIS	152.0 [166.0] kN 15500 [17000] kgf 34200 [37400] lbf	152.0 [166.0] kN 15500 [17000] kgf 34200 [37400] lbf	152.0 [166.0] kN 15500 [17000] kgf 34200 [37400] lbf	152.0 [166.0] kN 15500 [17000] kgf 34200 [37400] lbf	[] : Power boost
	ISO, NEW JIS	173.0 [189.0] kN 17600 [19300] kgf 38800 [42400] lbf	173.0 [189.0] kN 17600 [19300] kgf 38800 [42400] lbf	173.0 [189.0] kN 17600 [19300] kgf 38800 [42400] lbf	173.0 [189.0] kN 17600 [19300] kgf 38800 [42400] lbf	
Arm crowd force	SAE, JIS	154.0 [168.0] kN 15700 [17200] kgf 34600 [37800] lbf	131.0 [143.0] kN 13400 [14700] kgf 29500 [32300] lbf	112.0 [123.0] kN 11400 [12500] kgf 25100 [27500] lbf	100.0 [109.0] kN 10200 [11200] kgf 22500 [24600] lbf	
	ISO, NEW JIS	161.0 [176.0] kN 16400 [17900] kgf 36200 [39600] lbf	136.0 [149.0] kN 13900 [15200] kgf 30640 [33500] lbf	116.0 [127.0] kN 11850 [13000] kgf 26120 [28600] lbf	103.0 [113.0] kN 10500 [11500] kgf 21300 [25300] lbf	

* Standard Equipment

Note: Arm weight includes bucket cylinder and linkage



Buckets

General purpose



Capacity		Width		Weight	Recommendation								
PCSA heaped	CECE heaped	Without side cutters	With side cutters		5.85m (19'2") Boom				5.30m (17'5") Boom		5.90m (19'2") 2-piece Boom		
					2.10m arm (6'11")	2.50m arm (8'2")	*3.05m arm (10'0")	3.60m arm (11'10")	2.10m arm (6'11")	2.50m arm (8'2")	2.10m arm (6'11")	2.50m arm (8'2")	3.05m arm (10'0")
0.79m³ (1.03yd³)	0.70m³ (0.92yd³)	890mm (35.0")	1010mm (39.8")	740kg (1630lb)	●	●	●	●	●	●	●	●	●
1.03m³ (1.35yd³)	0.90m³ (1.18yd³)	1090mm (42.9")	1210mm (47.6")	850kg (1870lb)	●	●	■	■	●	●	●	●	■
* 1.08m³ (1.41yd³)	0.95m³ (1.24yd³)	1120mm (44.1")	1240mm (48.8")	860kg (1900lb)	●	●	■	■	●	●	●	●	■
1.27m³ (1.66yd³)	1.10m³ (1.44yd³)	1290mm (50.8")	1410mm (55.5")	960kg (2120lb)	●	●	■	▲	●	●	■	■	▲
1.38m³ (1.80yd³)	1.20m³ (1.57yd³)	1390mm (54.7")	1510mm (59.4")	980kg (2160lb)	■	■	▲	-	■	■	▲	▲	-
1.50m³ (1.96yd³)	1.30m³ (1.70yd³)	1490mm (58.7")	1610mm (63.4")	1020kg (2250lb)	▲	▲	-	-	▲	▲	-	-	-
◇ 1.15m³ (1.50yd³)	1.00m³ (1.30yd³)	1219mm (48")	-	1130kg (2490lb)	●	●	■	▲	●	●	■	■	▲
◎ 1.03m³ (1.35yd³)	0.90m³ (1.18yd³)	1090mm (42.9")	1210mm (47.6")	1040kg (2290lb)	●	●	●	-	●	●	●	●	■

* : Standard backhoe bucket

◇ : Heavy-duty bucket

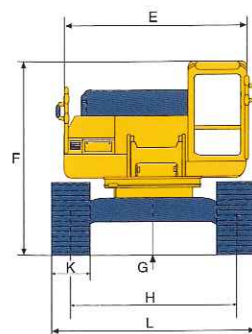
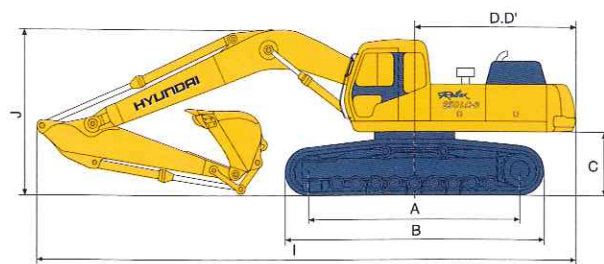
◎ : Rock Bucket

● : Applicable for materials with density of 2,000 kg/m³ (3,370 lb/yd³) or less

■ : Applicable for materials with density of 1,600 kg/m³ (2,700 lb/yd³) or less

▲ : Applicable for materials with density of 1,100 kg/m³ (1,850 lb/yd³) or less

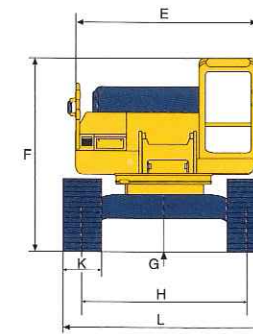
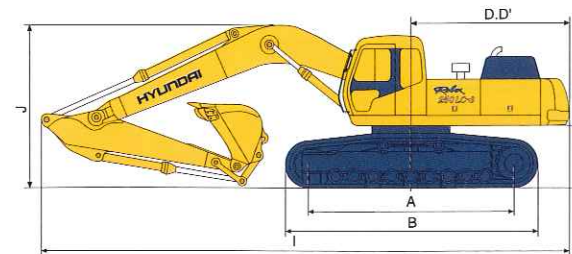
Dimensions



A	Tumbler distance	R250Lc-3	3830mm (12' 7")				
		R250NLc-3	3830mm (12' 7")				
B	Overall length of crawler	R250Lc-3	4642mm (15' 3")				
		R250NLc-3	4642mm (15' 3")				
C	Ground clearance of counterweight		1070mm (3' 6")				
D	Tail swing radius		2930mm (9' 7")				
D'	Rear-end length		2890mm (9' 6")				
E	Overall width of upperstructure		2840mm (9' 4")				
F	Overall height of cab		2940mm (9' 8")				
G	Min. ground clearance		470mm (1' 7")				
H	Track gauge	R250Lc-3	2580mm (8' 6")				
		R250NLc-3	2380mm (7'10")				
Boom length		5.85m (19'2")			5.30m (17'5")		
Arm length		2.10m (6'11")	2.50m (8'2")	* 3.05m (10'0")	3.60m (11'10")	2.10m (6'11")	2.50m (8'2")
I	Overall length	10070mm (33'0")	10030mm (32'11")	9980mm (32'9")	10000mm (32'10")	9530mm (31'3")	9490mm (31'2")
J	Overall height of boom	3440mm (11'3")	3340mm (10'11")	3180mm (10'5")	3380mm (11'1")	3520mm (11'6")	3400mm (11'2")
K	Track shoe width		600mm (24")	700mm (28")	800mm (32")	900mm (36")	
L	Overall width	R250Lc-3	3180mm (10'5")	3280mm (10'9")	3380mm (11'1")	3480mm (11'5")	
		R250NLc-3	2980mm (9'9")	—	—	—	

*: Standard Equipment

Dimensions

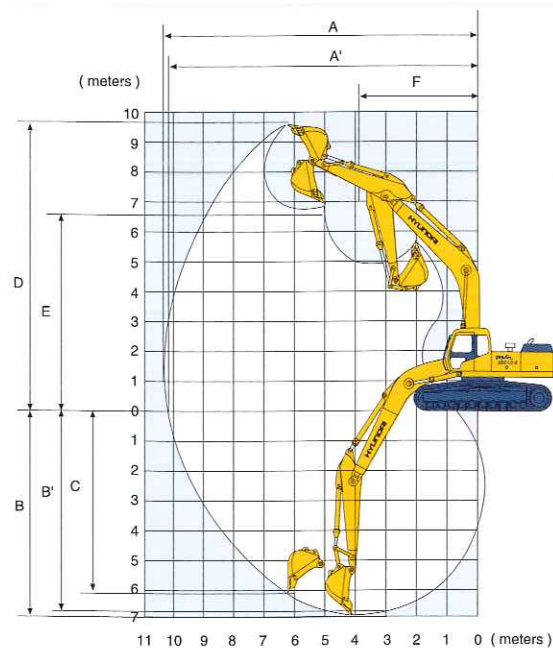


A Tumbler distance	4020mm (13' 2")
B Overall length of crawler	4940mm (16' 2")
C Ground clearance of counterweight	1500mm (4' 11")
D Tail swing radius	2930mm (9' 7")
D' Rear-end length	2890mm (9' 6")
E Overall width of upperstructure	2840mm (9' 4")
F Overall height of cab	2940mm (9' 8")
G Min. ground clearance	765mm (2' 6")
H Track gauge	2790mm (9' 1")

Boom length	5.85m (19'2")			5.30m (17'5")		
	2.10m (6'11")	2.50m (8'2")	* 3.05m (10'0")	3.60m (11'10")	2.10m (6'11")	2.50m (8'2")
I Overall length	10120mm (33'2")	10050mm (33'0")	9890mm (32'5")	10020mm (32'10")	9570mm (31'5")	9460mm (31'0")
J Overall height of boom	3650mm (12'0")	3540mm (11'7")	3200mm (10'6")	3530mm (11'7")	3680mm (12'1")	3490mm (11'5")
K Track shoe	Type	Double grouser		Triple grouser		
	Width	710mm (28'0")	700mm (27'6")	800mm (31'5")		
L Overall width		3500mm (11'6")	3490mm (11'5")	3590mm (11'9")		

*: Standard Equipment

Working ranges

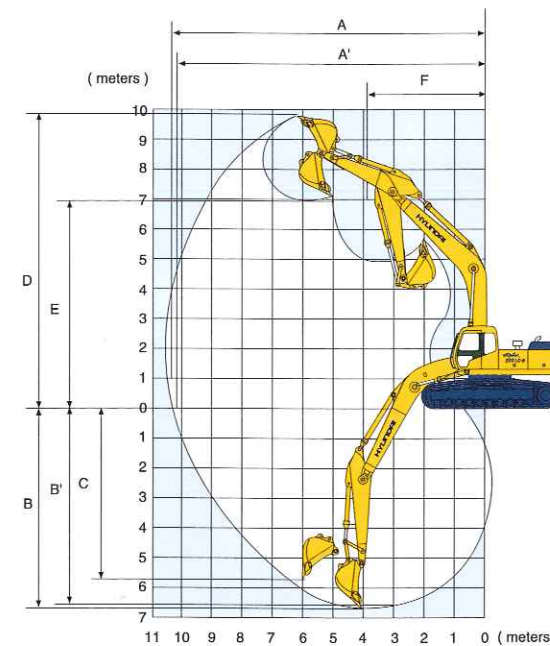


Boom length	* 5.85m (19'2")			5.30m (17'5")		
	2.10m (6'11")	2.50m (8'2")	* 3.05m (10'0")	3.60m (11'10")	2.10m (6'11")	2.50m (8'2")
A Max. digging reach	9620mm (31'7")	9930mm (32'7")	10390mm (34'1")	10910mm (35'10")	9030mm (29'8")	9630mm (31'7")
A' Max. digging reach on ground	9430mm (30'11")	9750mm (32'0")	10220mm (33'6")	10745mm (35'3")	8830mm (29'0")	9160mm (30'1")
B Max. digging depth	6050mm (19'10")	6450mm (21'2")	7000mm (23'0")	7550mm (24'9")	5590mm (18'4")	5990mm (19'8")
B' Max. digging depth (8' level)	5840mm (19'2")	6270mm (20'7")	6800mm (22'4")	7400mm (24'3")	5380mm (17'8")	5800mm (19'0")
C Max. vertical wall digging depth	5730mm (18'10")	5900mm (19'4")	6220mm (20'5")	6810mm (22'4")	5170mm (17'0")	5370mm (17'7")
D Max. digging height	9570mm (31'5")	9610mm (31'6")	9700mm (31'10")	9960mm (32'8")	9100mm (29'10")	9140mm (30'0")
E Height	6440mm (21'2")	6520mm (21'5")	6640mm (21'9")	6900mm (22'8")	5980mm (19'7")	6060mm (19'11")
F Min. swing radius	4250mm (13'11")	4060mm (13'4")	3980mm (13'1")	3970mm (13'0")	3810mm (12'6")	3710mm (12'2")

*: Standard Equipment

⊙: Mass Equipment

Working ranges



Boom length	* 5.85m (19'2")			5.30m (17'5")		
	2.10m (6'11")	2.50m (8'2")	* 3.05m (10'0")	3.60m (11'10")	2.10m (6'11")	2.50m (8'2")
A Max. digging reach	9620mm (31'7")	9930mm (32'7")	10390mm (34'1")	10910mm (35'10")	9030mm (29'8")	9630mm (31'7")
A' Max. digging reach on ground	9330mm (30'7")	9670mm (31'9")	10110mm (33'2")	10670mm (35'0")	8740mm (28'8")	9080mm (29'9")
B Max. digging depth	5670mm (18'7")	6070mm (19'11")	6620mm (21'9")	7170mm (23'6")	5220mm (17'1")	5600mm (18'4")
B' Max. digging depth (8' level)	5460mm (17'11")	5880mm (19'3")	6420mm (21'1")	7020mm (23'0")	5000mm (16'5")	5420mm (17'9")
C Max. vertical wall digging depth	5340mm (17'6")	5510mm (18'1")	5730mm (18'10")	6420mm (21'1")	4790mm (15'9")	4980mm (16'4")
D Max. digging height	9950mm (32'8")	1000mm (32'10")	9990mm (32'10")	10340mm (33'11")	9480mm (31'1")	9520mm (31'3")
E Max. dumping Height	6830mm (22'5")	6910mm (22'8")	6960mm (22'10")	7280mm (23'11")	6370mm (20'11")	6440mm (20'1")
F Min. swing radius	4250mm (13'11")	4060mm (13'4")	3980mm (13'1")	3970mm (13'0")	3810mm (12'6")	3710mm (12'2")

*: Standard Equipment

Lifting capacities

R250LC-3

Shoe 600mm(24") triple grouser with 4,100kg Counterweight



Rating over-front
Rating over-side or 360 degree

Load point height m (ft)		Load radius										At max. reach		
		1.5m (5.0ft)		3.0m (10.0ft)		4.5m (15.0ft)		6.0m (20.0ft)		7.5m (25.0ft)		Capacity		Reach
														m (ft)
6.0m	kg									*3680	3680	4130	2460	9.22
20.0ft	lb									*8110	8110	9110	5420	(30.2)
4.5m	kg							*5350	*5350	*5060	3550	3640	2110	9.75
15.0ft	lb							*11790	*11790	*11160	7830	8020	4650	(32.0)
3.0m	kg			*13660	*13660	*8380	8080	*6520	4990	5620	3360	3400	1930	9.98
10.0ft	lb			*30120	*30120	*18470	17810	*14370	11000	12390	7410	7500	4250	(32.7)
1.5m	kg			*9040	*9040	*10820	7250	*7780	4590	5390	3150	3360	1880	9.95
5.0ft	lb			*19930	*19930	*23850	15980	*17150	10120	11880	6940	7410	4140	(32.6)
Ground Line	kg			*10310	*10310	12360	6760	7520	4300	5210	2980	3500	1960	9.65
	lb			*22730	*22730	27250	14900	16580	9480	11490	6570	7720	4320	(31.7)
-1.5m	kg	*9810	*9810	*13650	13640	12150	6580	7350	4150	5120	2900	3890	2210	9.06
-5.0ft	lb	*21630	*21630	*30090	30070	26790	14510	16200	9150	11290	6390	8580	4870	(29.7)
-3.0m	kg	*13410	*13410	*18260	13860	12190	6610	7340	4140			4760	2760	8.08
-10.0ft	lb	*29560	*29560	*40260	30560	26870	14570	16180	9130			10490	6080	(26.5)
-4.5m	kg			*16320	14320	*11210	6830	7540	4320			*5890	4160	6.50
-15.0ft	lb			*35980	31570	*24710	15060	16620	9520			*12990	9170	(21.3)

Shoe 700mm(28") triple grouser with 4,100kg Counterweight



Load point height m (ft)		Load radius										At max. reach		
		1.5m (5.0ft)		3.0m (10.0ft)		4.5m (15.0ft)		6.0m (20.0ft)		7.5m (25.0ft)		Capacity		Reach
														m (ft)
6.0m	kg									*3680	*3680	4190	2500	9.22
20.0ft	lb									*8110	*8110	9240	5510	(30.2)
4.5m	kg							*5350	*5350	*5060	3600	3700	2150	9.75
15.0ft	lb							*11790	*11790	*11160	7940	8160	4740	(32.0)
3.0m	kg			*13660	*13660	*8380	8170	*6520	5060	*5650	3410	3460	1970	9.98
10.0ft	lb			*30120	*30120	*18470	18010	*14370	11160	*12460	7520	7630	4340	(32.7)
1.5m	kg			*9040	*9040	*10820	7350	*7780	4660	5480	3200	3410	1920	9.95
5.0ft	lb			*19930	*19930	*23850	16200	*17150	10270	12080	7050	7520	4230	(32.6)
Ground Line	kg			*10310	*10310	*12390	6860	7630	4370	5300	3040	3560	2000	9.65
	lb			*22730	*22730	*27320	15120	16820	9630	11680	6700	*7850	4410	(31.7)
-1.5m	kg			*13650	*13650	12330	6680	7460	4220	5200	2950	3960	2250	9.06
-5.0ft	lb			*30090	*30090	27180	14730	16450	9300	11460	6500	8730	4960	(29.7)
-3.0m	kg			*18260	14050	12360	6710	7460	4210			4840	2810	8.08
-10.0ft	lb			*40260	30970	27250	14790	16450	9280			10670	6190	(26.5)
-4.5m	kg			*16320	14520	*11210	6930	7650	4380			*5890	4220	6.50
-15.0ft	lb			*35980	32010	*24710	15280	16870	9660			*12990	9300	(21.3)

Shoe 800mm(32") triple grouser with 4,100kg Counterweight



Load point height m (ft)		Load radius										At max. reach		
		1.5m (5.0ft)		3.0m (10.0ft)		4.5m (15.0ft)		6.0m (20.0ft)		7.5m (25.0ft)		Capacity		Reach
														m (ft)
6.0m 20.0ft	kg lb									*3680 *8110	*3680 *8110	4260 9390	2540 5600	9.22 (30.2)
4.5m 15.0ft	kg lb							*5350 *11790	*5350 *11790	*5060 *11160	3660 8070	3760 8290	2180 4810	9.75 (32.0)
3.0m 10.0ft	kg lb			*13660 *30120	*13660 *30120	*8380 *18470	8270 18230	*6520 *14370	5120 11290	*5650 *12460	3460 7630	3520 7760	2000 4410	9.98 (32.7)
1.5m 5.0ft	kg lb			*9040 *19930	*9040 *19930	*10820 *23850	7450 16420	*7780 *17150	4730 10430	5560 12260	3250 7170	3470 7650	1950 4300	9.95 (32.6)
Ground Line	kg lb			*10310 *22730	*10310 *22730	*12390 *27320	6960 15340	7740 17060	4430 9770	5380 11860	3090 6810	3620 7980	2030 4480	9.65 (31.7)
-1.5m -5.0ft	kg lb	*9810 *21630	*9810 *21630	*13650 *30090	*13650 *30090	12500 27560	6780 14950	7570 16690	4280 9440	5280 11640	3000 6610	4020 8860	2290 5050	9.06 (29.7)
-3.0m -10.0ft	kg lb	*13410 *29560	*13410 *29560	*18260 *40260	14240 31390	12540 27650	6810 15010	7570 16690	4280 9440			4910 10820	2850 6280	8.08 (26.5)
-4.5m -15.0ft	kg lb			*16320 *35980	14710 32430	*11210 *24710	7030 15500	7770 17130	4450 9810			*5890 *12990	4280 9440	6.50 (21.3)

Notes : 1. Lifting capacities are based on SAE J1097, ISO 10567
2. Lifting capacity of the Robex Series does not exceed 75% of tipping load with the machine on firm, level ground or 87% of full hydraulic capacity.
3. The load point is a lifting eye located on the back of the bucket.
4. "*" indicates the load limited by hydraulic capacity.

Lifting capacities

R250NLC-3

Shoe 600mm(24") triple grouser with 4,100kg Counterweight



Rating over-front
Rating over-side or 360 degree

Load point height m (ft)		Load radius										At max. reach		
		1.5m (5.0ft)		3.0m (10.0ft)		4.5m (15.0ft)		6.0m (20.0ft)		7.5m (25.0ft)		Capacity		Reach
														m (ft)
6.0m 20.0ft	kg lb									*3680 *8110	3310 7300	4110 9060	2190 4830	9.22 (30.2)
4.5m 15.0ft	kg lb							*5350 *11790	4870 10740	*5060 *11160	3190 7030	3620 7980	1860 4100	9.75 (32.0)
3.0m 10.0ft	kg lb			*13660 *30120	*13660 *30120	*8380 *18470	7230 15940	*6520 *14370	4480 9880	5590 12320	2990 6590	3380 7450	1690 3730	9.98 (32.7)
1.5m 5.0ft	kg lb			*9040 *19930	*9040 *19930	*10820 *23850	6430 14180	*7780 *17150	4090 9020	5370 11840	2790 6150	3340 7360	1640 3620	9.95 (32.6)
Ground Line	kg lb			*10310 *22730	*10310 *22730	12310 27140	5950 13120	7480 16490	3800 8380	5190 11440	2630 5800	3480 7670	1710 3770	9.65 (31.7)
-1.5m -5.0ft	kg lb	*9810 *21630	*9810 *21630	*13650 *30090	11730 25860	12090 26650	5780 12740	7310 16120	3650 8050	5090 11220	2540 5600	3870 8530	1930 4250	9.06 (29.7)
-3.0m -10.0ft	kg lb	*13410 *29560	*13410 *29560	*18260 *40260	11940 26320	12130 26740	5810 12810	7310 16120	3650 8050			4740 10450	2440 5380	8.08 (26.5)
-4.5m -15.0ft	kg lb			*16320 *35980	12380 27290	*11210 *24710	6030 13290	7500 16530	3820 8420			*5890 *12990	3710 8180	6.50 (21.3)

Shoe 600mm(24") triple grouser with 4,100kg Counterweight



Load point height m (ft)	Load radius										At max. reach	
	3.0m (10.0ft)		4.5m (15.0ft)		6.0m (20.0ft)		7.5m (25.0ft)		Capacity		Reach	
												m (ft)
6.0m 20.0ft	kg				*5740 *12650	4960 10930			4830 10650	2630 5800	8.37 (27.5)	
4.5m 15.0ft	kg		*7730 *17040	7700 16980	*6460 *14240	4720 10410	5700 12570	3100 6830	4190 9240	2210 4870	8.96 (29.4)	
3.0m 10.0ft	kg		*10170 *22420	6880 15170	*7550 *16640	4370 9630	5550 12240	2960 6530	3910 8620	2020 4450	9.22 (30.2)	
1.5m 5.0ft	kg		*12200 *26900	6250 13780	7760 17110	4050 8930	5380 11860	2810 6190	3880 8550	1980 4370	9.19 (30.2)	
Ground Line	kg		12330 27180	6000 13230	7530 16600	3860 8510	5260 11600	2710 5970	4100 9040	2100 4630	8.86 (29.1)	
-1.5m -5.0ft	kg	*14080 *31040	12280 27070	12300 27120	5970 13160	7460 16450	3800 8380		4700 10360	2450 5400	8.19 (26.9)	
-3.0m -10.0ft	kg	*17060 *37610	12560 27690	*12050 *26570	6120 13490	7570 16690	3890 8580		*6110 *13470	3270 7210	7.06 (23.2)	
-4.5m -15.0ft	kg	*13400 *29540	13140 28970	*9500 *20940	6480 14290							

Shoe 600mm(24") triple grouser with 4,100kg Counterweight

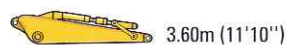


Load point height m (ft)		Load radius										At max. reach		
		1.5m (5.0ft)		3.0m (10.0ft)		4.5m (15.0ft)		6.0m (20.0ft)		7.5m (25.0ft)		Capacity		Reach
														m (ft)
6.0m 20.0ft	kg lb											4530 9990	2470 5450	8.74 (28.7)
4.5m 15.0ft	kg lb							*6060 *13360	4830 10650	*5630 *12410	3190 7030	3970 8750	2090 4610	9.30 (30.5)
3.0m 10.0ft	kg lb					*9500 *20940	7100 15650	*7200 *15870	4480 9880	5620 12390	3030 6680	3710 8180	1910 4210	9.55 (31.3)
1.5m 5.0ft	kg lb					*11750 *25900	6410 14130	7850 17310	4140 9130	5430 11970	2860 6310	3680 8110	1870 4120	9.52 (31.2)
Ground Line	kg lb			*8750 *19290	*8750 *19290	12420 27380	6070 13380	7580 16710	3900 8600	5290 11660	2730 6020	3860 8510	1970 4340	9.20 (30.2)
-1.5m -5.0ft	kg lb	*10070 *22200	*10070 *22200	*13890 *30620	12170 26830	12310 27140	5990 13210	7470 16470	3810 8400	5240 11550	2690 5930	4360 9610	2260 4980	8.57 (28.1)
-3.0m -10.0ft	kg lb	*14930 *32910	*14930 *32910	*18120 *39950	12430 27400	12430 27400	6080 13400	7520 16580	3850 8490			5500 12130	2920 6440	7.51 (24.6)
-4.5m -15.0ft	kg lb			*14920 *32890	12940 28530	*10470 *23080	6360 14020							

Lifting capacities

R250NLC-3

Shoe 600mm(24") triple grouser with 4,100kg Counterweight



1.08m³ PCSA heaped

Rating over-front

Rating over-side or 360 degree

Load point height m (ft)		Load radius												At max. reach		
		1.5m (5.0ft)		3.0m (10.0ft)		4.5m (15.0ft)		6.0m (20.0ft)		7.5m (25.0ft)		9.0m (30.0ft)		Capacity		Reach
																m (ft)
6.0m 20.0ft	kg lb									*3790 *8360	3390 7470			3690 8140	1920 4230	9.78 (32.1)
4.5m 15.0ft	kg lb									*4530 *9990	3250 7170	*2240 *4940	2160 4760	3280 7230	1640 3620	10.28 (33.7)
3.0m 10.0ft	kg lb					*7290 *16070	*7290 *16070	*5880 *12960	4590 10120	*5180 *11420	3040 6700	*3360 *7410	2070 4560	3080 6790	1490 3280	10.50 (34.4)
1.5m 5.0ft	kg lb			*12180 *26850	*12180 *26850	*21870 *4840	*21870 *4840	*15940 *3510	9190	5400 11900	2810 6190	3910 8620	1950 4300	3030 6680	1440 3170	10.47 (34.4)
Ground Line	kg lb	*6070 *13380	*6070 *13380	*10790 *23790	*10790 *23790	*11840 *26100	6050 13340	7530 16600	3830 8440	5190 11440	2620 5780	3810 8400	1860 4100	3140 6920	1500 3310	10.19 (33.4)
-1.5m -5.0ft	kg lb	*8900 *19620	*8900 *19620	*12960 *28570	11650 25680	12090 26650	5780 12740	7300 16090	3640 8020	5050 11130	2500 5510			3450 7610	1670 3680	9.63 (31.6)
-3.0m -10.0ft	kg lb	*11930 *26300	*11930 *26300	*16500 *36380	11760 25930	12040 26540	5730 12630	7230 15940	3580 7890	5030 11090	2480 5470			4110 9060	2060 4540	8.73 (28.6)
-4.5m -15.0ft	kg lb	*15520 *34220	*15520 *34220	*17670 *38960	12100 26680	*11870 *26170	5870 12940	7340 16180	3670 8090					5620 12390	2940 6480	7.32 (24.0)

Shoe 600mm(24") triple grouser with 4,100kg Counterweight



1.50m³ PCSA heaped

Load point height m (ft)		Load radius										At max. reach		
		1.5m (5.0ft)		3.0m (10.0ft)		4.5m (15.0ft)		6.0m (20.0ft)		7.5m (25.0ft)		Capacity		Reach m (ft)
6.0m 20.0ft	kg lb							*6200 *13670	4870 10740			5520 12170	3030 6680	7.72 (25.3)
4.5m 15.0ft	kg lb							*6660 *14680	4710 10380			4680 10320	2480 5470	8.37 (27.5)
3.0m 10.0ft	kg lb					*9820 *21650	7130 15720	*7650 *16870	4420 9740			4310 9500	2240 4940	8.65 (28.4)
1.5m 5.0ft	kg lb					*11970 *26390	6480 14290	7830 17260	4110 9060	5360 11820	2790 6150	4280 9440	2190 4830	8.61 (28.2)
Ground Line	kg lb			*11930 *26300	*11930 *26300	12510 27580	6140 13540	7590 16730	3910 8620			4570 10080	2350 5180	8.26 (27.1)
-1.5m -5.0ft	kg lb	*12760 *28130	*12760 *28130	*19410 *42790	12350 27230	12430 27400	6070 13380	7520 16580	3850 8490			5370 11840	2810 6190	7.52 (24.7)
-3.0m -10.0ft	kg lb			*17190 *37900	12690 27980	*11860 *26150	6220 13710					*6380 *14070	4020 8860	6.24 (20.5)

Shoe 600mm(24") triple grouser with 4,100kg Counterweight



1.08m³ PCSA heaped

Load point height m (ft)		Load radius										At max. reach		
		1.5m (5.0ft)		3.0m (10.0ft)		4.5m (15.0ft)		6.0m (20.0ft)		7.5m (25.0ft)		Capacity		Reach m (ft)
6.0m 20.0ft	kg lb							*5640 *12430	5010 11050			5140 11330	2820 6220	8.10 (26.6)
4.5m 15.0ft	kg lb							*6210 *13690	4830 10650			4410 9720	2340 5160	8.70 (28.5)
3.0m 10.0ft	kg lb			*14450 *31860	*14450 *31860	*9150 *20170	7340 16180	7260 16010	4520 9960	5580 12300	2990 6590	4080 8990	2110 4650	8.97 (29.4)
1.5m 5.0ft	kg lb			*11350 *25020	*11350 *25020	*11480 *25310	6640 14640	7920 17460	4190 9240	5410 11930	2840 6260	4040 8910	2070 4560	8.94 (29.3)
Ground Line	kg lb			*13220 *29150	12270 27050	12620 27820	6220 13710	7650 16870	3960 8730	5290 11660	2730 6020	4280 9440	2190 4830	8.60 (28.2)
-1.5m -5.0ft	kg lb	*12190 *26870	*12190 *26870	*18370 *40500	12300 27120	12450 27450	6090 13430	7530 16600	3850 8490			4940 10890	2570 5670	7.90 (25.9)
-3.0m -10.0ft	kg lb	*17680 *38980	*17680 *38980	*18300 *40340	12580 27730	*12380 *27290	6170 13600	7610 16780	3920 8640			*6530 *14400	3520 7760	6.71 (22.0)
-4.5m -15.0ft	kg lb			*14020 *30910	13180 29060	*9380 *20680	6530 14400							

- Notes : 1. Lifting capacities are based on SAE J1097, ISO 10567
2. Lifting capacity of the Robex Series does not exceed 75% of tipping load with the machine on firm, level ground or 87% of full hydraulic capacity.
3. The load point is a lifting eye located on the back of the bucket.
4. "*" indicates the load limited by hydraulic capacity.

Lifting capacities

R250LCM-3

Shoe 710mm(28") triple grouser with 4,100kg Counterweight



1.08m³ PCSA heaped

Rating over-front

Rating over-side or 360 degree

Load point height m (ft)		Load radius										At max. reach		
		1.5m (5.0ft)		3.0m (10.0ft)		4.5m (15.0ft)		6.0m (20.0ft)		7.5m (25.0ft)		Capacity		Reach m (ft)
6.0m 20.0ft	kg lb											*4170 *9190	*4170 *9190	9.39 (30.8)
4.5m 15.0ft	kg lb							*5620 *12390	*5620 *12390	*5190 *11440	4800 10580	*4690 *10340	2960 6530	9.83 (32.3)
3.0m 10.0ft	kg lb			*15220 *33550	*15220 *33550	*9050 *19950	*9050 *19950	*6850 *15100	6650 14660	*5820 *12830	4590 10120	4520 9960	2800 6170	10.00 (32.8)
1.5m 5.0ft	kg lb			*8960 *19750	*8960 *19750	*11320 *24960	9820 21650	*8070 *17790	6260 13800	*6490 *14310	4390 9680	4530 9990	2790 6150	9.90 (32.5)
Ground Line	kg lb	*7290 *16070	*7290 *16070	*11050 *24360	*11050 *24360	*12630 *27840	9410 20750	*8960 *19750	5990 13210	6880 15170	4240 9350	4790 10560	2950 6500	9.53 (31.3)
-1.5m -5.0ft	kg lb	*10690 *23570	*10690 *23570	*14700 *32410	*14700 *32410	*12960 *28570	9280 20460	*9340 *20590	5880 12960	6810 15010	4180 9220	5410 11930	3350 7390	8.85 (29.0)
-3.0m -10.0ft	kg lb	*14430 *31810	*14430 *31810	*18400 *40570	*18400 *40570	*12390 *27320	9360 20640	*9020 *19890	5910 13030			*5960 *13140	4230 9330	7.74 (25.4)
-4.5m -15.0ft	kg lb			*15330 *33800	*15330 *33800	*10560 *23280	9660 21300							

Shoe 700mm(28") triple grouser with 4,100kg Counterweight



1.08m³ PCSA heaped

Load point height m (ft)		Load radius										At max. reach		
		1.5m (5.0ft)		3.0m (10.0ft)		4.5m (15.0ft)		6.0m (20.0ft)		7.5m (25.0ft)		Capacity		Reach
														m (ft)
6.0m 20.0ft	kg lb									*4170 *9190	*4170 *9190	*4490 *9900	3290 7250	9.39 (30.8)
4.5m 15.0ft	kg lb							*5620 *12390	*5620 *12390	*5190 *11440	4770 10520	*4690 *10340	2930 6460	9.83 (32.3)
3.0m 10.0ft	kg lb			*15220 *33550	*15220 *33550	*9050 *19950	*9050 *19950	*6850 *15100	6600 14500	*5820 *12830	4560 10050	4480 9880	2770 6110	10.00 (32.8)
1.5m 5.0ft	kg lb			*8960 *19750	*8960 *19750	*11320 *24960	9740 21470	*8070 *17790	6210 13690	*6490 *14310	4350 9590	4490 9900	2760 6080	9.90 (32.5)
Ground Line	kg lb	*7290 *16070	*7290 *16070	*11050 *24360	*11050 *24360	*12630 *27840	9330 20570	*8960 *19750	5940 13100	6820 15040	4200 9260	4750 10470	2920 6440	9.53 (31.3)
-1.5m -5.0ft	kg lb	*10690 *23570	*10690 *23570	*14700 *32410	*14700 *32410	*12960 *28570	9210 20300	*9340 *20590	5830 12850	6760 14900	4140 9130	5360 11820	3320 7320	8.85 (29.0)
-3.0m -10.0ft	kg lb	*14430 *31810	*14430 *31810	*18400 *40570	*18400 *40570	*12390 *27320	9290 20480	*9020 *19890	5860 12920			*5960 *13140	4190 9240	7.74 (25.4)
-4.5m -15.0ft	kg lb			*15330 *33800	*15330 *33800	*10560 *23280	9580 21120							